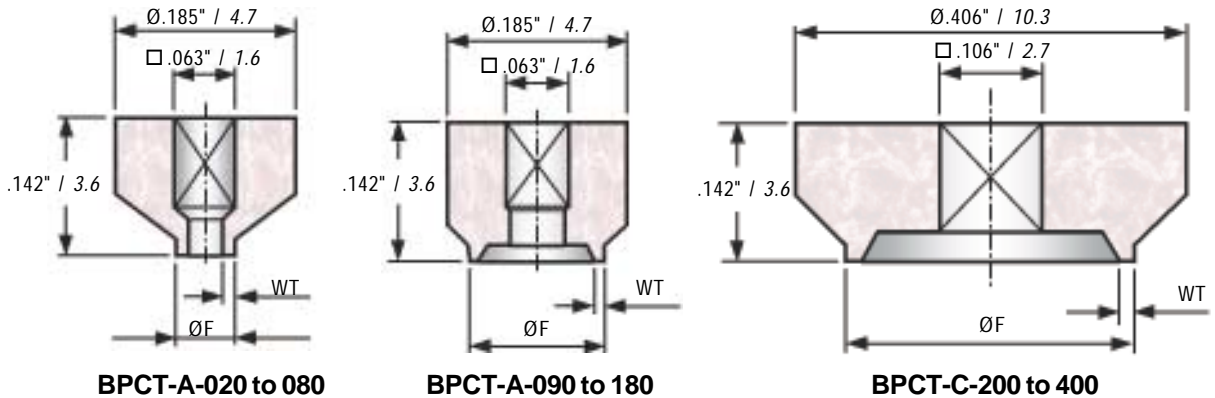


**Available Molded PCTR Size**

Type BPCT	Face Diameter ØF inch / mm	Wall Thickness WT inch / mm	Shank Insert	
			BPTC	
BPCT-A-020	.020 / 0.51	.0050/ 0.13	A/B XS	
BPCT-A-025	.025 / 0.63	.0064/ 0.16	A/B XS	-
BPCT-A-030	.030 / 0.76	.0050/ 0.13	A/B	-
BPCT-A-035	.035 / 0.90	.0075/ 0.19	A/B	-
BPCT-A-040	.040 / 1.02	.0100/ 0.25	A/B	-
BPCT-A-045	.045 / 1.14	.0090/ 0.23	A/B	-
BPCT-A-050	.050 / 1.27	.0115/ 0.29	A/B	A/B XL
BPCT-A-060	.060 / 1.52	.012 / 0.30	A/B	A/B XL
BPCT-A-070	.070 / 1.78	.012 / 0.30	A/B	A/B XL
BPCT-A-080	.080 / 2.03	.012 / 0.30	A/B	A/B XL
BPCT-A-090	.090 / 2.29	.010 / 0.25	A/B	A/B XL
BPCT-A-100	.100 / 2.54	.010 / 0.25	A/B	A/B XL
BPCT-A-120	.120 / 3.05	.010 / 0.25	A/B	A/B XL
BPCT-A-140	.140 / 3.56	.010 / 0.25	A/B	A/B XL
BPCT-A-160	.160 / 4.06	.010 / 0.25	A/B	A/B XL
BPCT-A-180	.180 / 4.57	.010 / 0.25	A/B	A/B XL
BPCT-C-200	.200 / 5.08	.016 / 0.40	C/D	C/D XL
BPCT-C-220	.220 / 5.59	.016 / 0.40	C/D	C/D XL
BPCT-C-240	.240 / 6.10	.016 / 0.40	C/D	C/D XL
BPCT-C-260	.260 / 6.60	.016 / 0.40	C/D	C/D XL
BPCT-C-280	.280 / 7.11	.016 / 0.40	C/D	C/D XL
BPCT-C-300	.300 / 7.62	.016 / 0.40	C/D	C/D XL
BPCT-C-320	.320 / 8.13	.016 / 0.40	C/D	C/D XL
BPCT-C-360	.360 / 9.14	.016 / 0.40	C/D	C/D XL
BPCT-C-400	.400 / 10.16	.016 / 0.40	C/D	C/D XL

The external BPTC diameter OD and the internal square insert dimensions are distributed in two possible sets : Insert type A & C. It is recommended to use SPT shanks with tight tolerances and proper design for high accuracy tip positioning and stability.



**BPCT-A-020 to 080**

**BPCT-A-090 to 180**

**BPCT-C-200 to 400**

How To Order					Shank Insert Types		
TIP ONLY	EXAMPLE :	Tip Configuration	- Insert Type	- Dimensions ØF	A/B XS	A/B	A/B XL
		BPCT	- A	- 060			
SHANK ONLY	EXAMPLE :	Shank Style & Length	- Insert Type		C/D	C/D XL	
		2102 - 19 GS	- A/B Shank				
			- C/D Shank				

PICK UP TOOLS